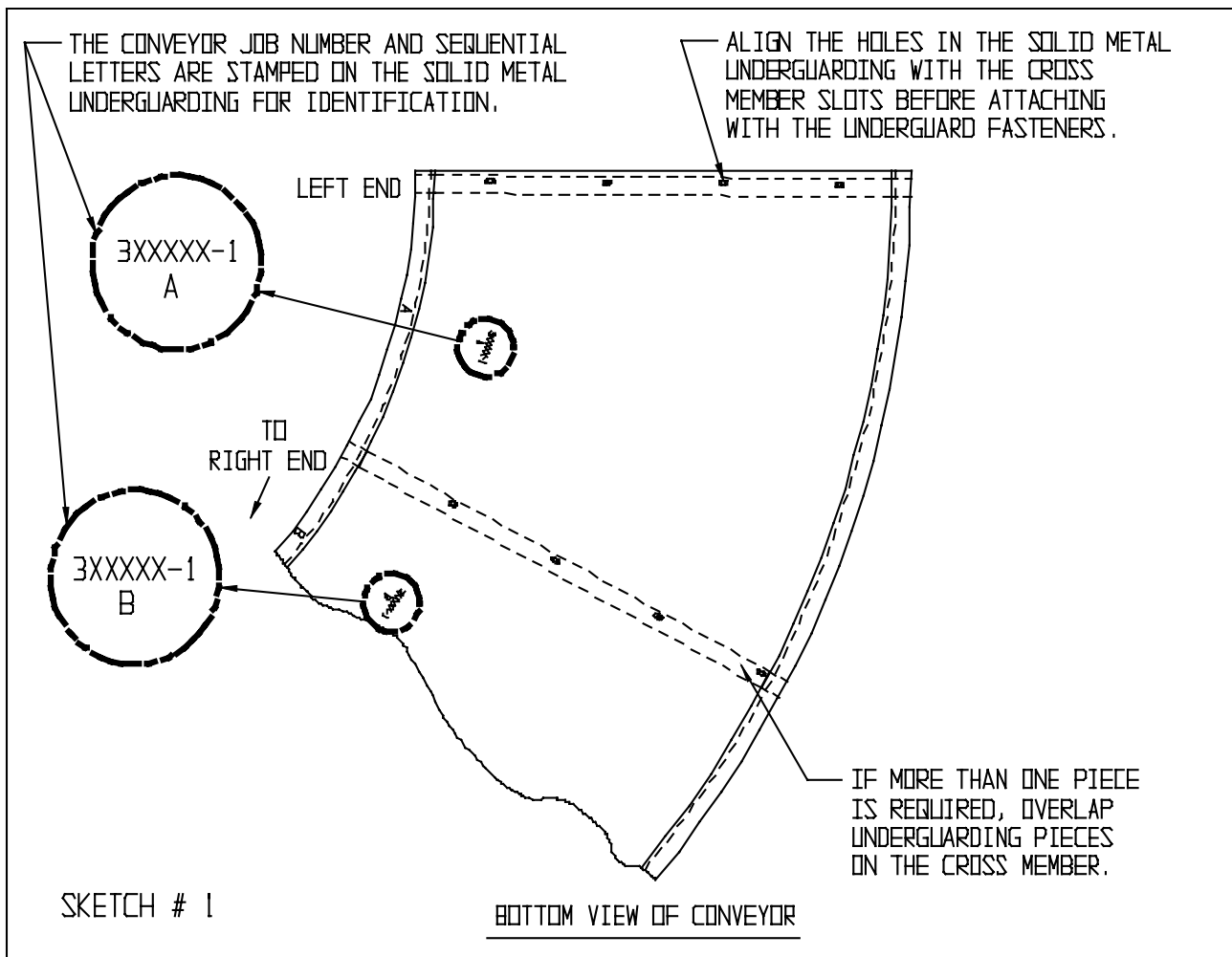


Installation Guidelines

Solid Metal Underguarding for Portec Sigma Curve Conveyor

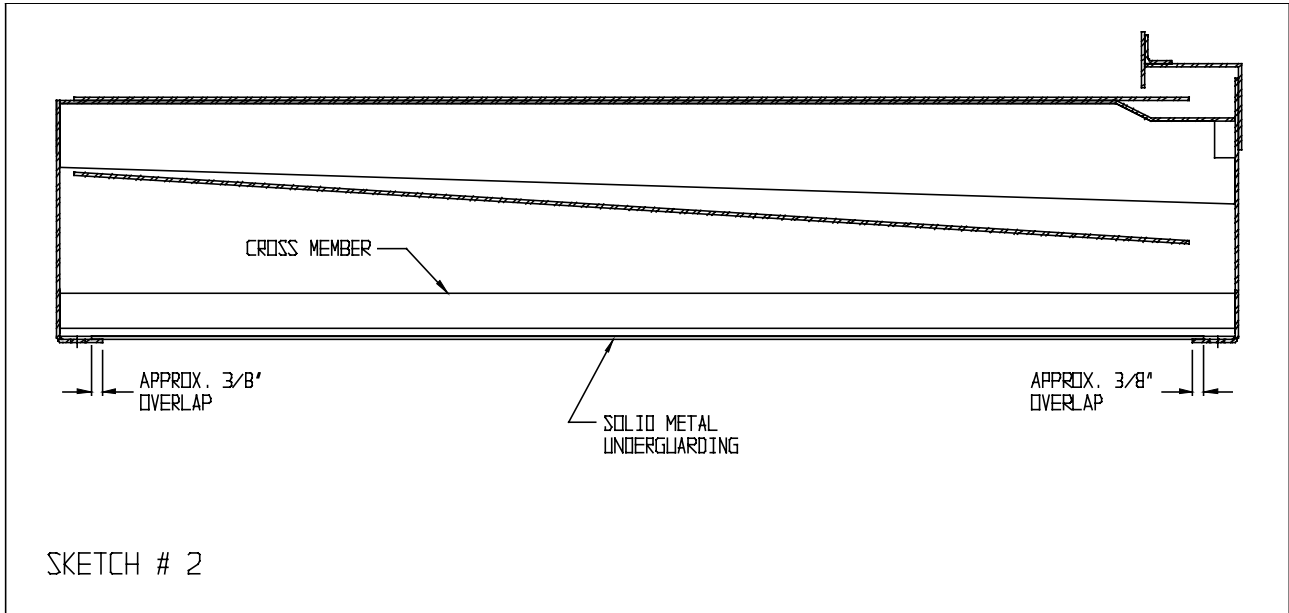
1. The solid metal underguarding is attached to the angle iron cross members that span across the bottom of the conveyor frame (see Sketch # 1 below).
2. The conveyor job number and also a letter denoting the order in which the pieces are to be attached to the conveyor if more than one piece is required are stamped on the underguarding.
3. The underguarding piece that is stamped with " A " is located at the left end of the conveyor when viewed from the bottom of the conveyor.
4. The remaining pieces of solid metal underguarding are attached sequentially toward the right end of the conveyor.
5. If there is more than one conveyor assigned with the same job number, sequential numbers will be added after the job number. For example, the pieces of underguarding for the first conveyor will be identified as 3XXXXX-1; the pieces of underguarding for the second conveyor will be identified as 3XXXXX-2; and so on.
6. The corresponding sequential letters are also stamped on the inside footrail.



Installation Guidelines

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- The underguarding should overlap the inverted foot rails by approximately $\frac{3}{8}$ " at both the inside radius and the outside radius (see Sketch # 2 below).



- The existing slots in the cross members are available to mount the underguarding (see Sketch # 3 below).

