



Portec Paint Policy

1. Standard Paint Color:

No Extra Charge; Standard Lead-Times

All conveyors, unless otherwise specified, will be painted with one coat of direct to metal (DTM) air quick-dry enamel. Portec can provide a wide range of semi-custom colors with no delays over the standard lead-times.

Air Quick-Dry Enamel Only (DTM)

Colors on PPG paint chart (70 colors), RAL paint chart (210 four-digit colors) or pre-approved Custom-Matched colors.

Examples of Standard OEM Colors	
• FEDEX Blue	• #925 Safety Blue
• Alvey Grey	• American Airlines Tan
• BAE Cloud Grey	• BAE P.O. Green
• Bemis Gray	• Bushman Gray
• Bushman Green	• Federal Express Blue
• Flo Gray	• HK Blue
• HK Gray	• Hytrol Beige
• Hytrol Black (Jet Black)	• Hytrol Dark Blue
• Hytrol Gray	• Hytrol Green
• Hytrol White (Brite White)	• Mathews Green
• Mathews Tan	• Rapistan Green
• RPS Blue/Sapphire Blue	• Silver Aluminum - (UPS Silver)
• Stearns Sienna Brown	• Stearns Blue

2. Epoxy Paint:

\$300/Conveyor – Or Up To 360° Module; Add 5 Days To Lead-Time

Epoxy paints come in a wide variety of types based on the needs of the customer. The pricing shown above is based on Portec's standard epoxy paint offering. Please refer to the Portec web site for details on the paint spec. Common colors are shown below. Other RAL colors may be available in the same type of paint. Other types of epoxy paint may also be available upon request.

Epoxy Paint Colors	
• S/S Steel-It Silver Grey	• Gentian Blue RAL 5010
• White	• Graphite Black RAL 9011
• Blue	• Light Gray RAL 7035
• Rustoleum Safety Blue	• White Aluminum RAL 9006
• Porcelain White	• Horsely Gray

3. Custom Color Matching:

No Extra Charge; Minimum 3 Week Lead-Time

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If the standard colors are not acceptable, Portec can attempt to color match a customer paint chip. A metal chip no smaller than 4" x 4" is required to ensure the best possible match. Paint color matching is a difficult, imprecise and highly subjective process. Two colors that match perfectly under daylight may be very different under sodium or mercury lights at an end-user's location. Portec cannot guarantee an exact match. Portec can provide a painted metal paint chip for the customer's approval upon request. If the customer does not approve the paint chip color, Portec will attempt to match a second time. Portec will not attempt to match the customer's paint chip a third time. Paint colors can vary from one batch to the next and paint tends to fade over time (including paint chips). Portec will not guarantee an exact color match of the painted conveyor.

4. Powder Coating:

Portec can provide a powder coat finish upon request. As with paints, many types of powder coat finishes are available. The pricing table below reflects Portec's standard powder coat finish (specs available on the Portec web site). Colors that are available as standard colors are shown on the Portec web site. Custom colors are not available at this time.

Powder Coat Pricing Table	
Quantity of Units	Price Adder Per Unit
1 to 5 units or modules	\$75.00 each
6 to 10 units or modules	\$30.00 each
More than 10 units or modules	No extra charge.



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5. Customer-supplied Paint or Powder:

Minimum \$50.00 (\$100.00 maximum) Disposal Fee Will Be Applied. Acceptance of paint will depend upon thorough review of MSDS.

Many customers use a specific paint throughout their facility. We can use a customer-supplied paint and primer if it is compatible with our paint handling and disposal systems. A Material Safety Data Sheet (MSDS) and technical specification sheet listing the primer and solvents used must be received and approved by Portec Manufacturing prior to accepting the order. The approximate quantity of paint required will be determined by Portec Manufacturing after the paint is approved and will always be rounded up to the next full gallon.

- Order will be put on hold if paint is not received 2 weeks (3 weeks for Spiral-Lifts) prior to ship date.
- Color match is the customer’s responsibility (Warranty on color matching is not applicable since customer-supplied paint & primer is used or provided by customer’s supplier.)
- Special surface preparation, such as sandblasting, may increase the price adder.

Disclaimers: (To Be Included On Quotations Or Orders)

When making a price quotation or placing an order for a Portec conveyor with a customer-supplied/direct purchase paint, the following disclaimers will be on quotations and/or orders:

- Order will be put on hold if paint is not received 2 weeks (3 weeks for Spiral-Lifts) prior to ship date.
- Portec will not warrant paint color match.
- Portec will not accept an order without prior approval of the customer-supplied/direct purchase paint (quotation only).
- All customer-supplied paint must be shipped freight prepaid.

Call Portec Sales Department for a Customer-Supplied Part number (CSP #) for the customer to put on the shipping address label to ensure that it is properly received by Portec and routed to their conveyor. Excess paint will be disposed of after shipment of the conveyor. Excess paint may be returned to the customer, but there will be repackaging costs and HAZMAT fees in addition to the freight.

Note for Sherwin Williams Paint:

Sherwin Williams paint formulas from one store are not reproducible at another Sherwin Williams Store. **Sherwin Williams paint must be provided by the customer.** It will not be directly purchased by Portec.

6. Replacement Parts Orders:

Replacement parts orders have many of the same issues as new equipment. We have to have the particular color of paint in stock and it requires extra labor to paint and clean the paint gun. Our list prices include “gray primer only” on bearing plates, chain covers, floor supports, side guards, etc. Bearing prices do not include any paint. If the customer requests that replacement parts be painted, the following price adders should be included (for the entire order):

Standard Colors:	
Small parts (i.e., bearing caps, bearings, bearing plates)	\$30.00 Net per order
Large parts: (i.e., side guards, chain covers, floor supports)	\$85.00 Net per order
Epoxy or Powder Coat: Check Color Availability	
Small parts (i.e., bearing caps, bearings, bearing plates)	\$90.00 Net per order
Large parts: (i.e., side guards, chain covers, floor supports)	\$120.00 Net per order
Specialty Coatings or Customer-Supplied Paint: Refer to factory	

Note: Paint colors normally fade over time. While Portec can provide a freshly painted replacement part, it may not match the paint on an older Portec conveyor.