

# Portec Paint Policy

## 1. Standard Paint Color:

### No Extra Charge; Standard Lead-Times

All conveyors, unless otherwise specified, will be painted with one coat of direct to metal (DTM) air quick-dry enamel.

Standard paint colors are as follows:

- Brite White
- Chute Pole Gray (Charcoal)
- Flat Black
- Gray Primer only
- Machinery Beige

## 2. Semi-Custom Paint Color:

### \$100/Conveyor Or Up To 360° Module; Standard Lead-times

If the Portec standard color is not acceptable, we can provide a wide range of semi-custom colors with no delays over the standard lead-times.

### Air Quick-Dry Enamel Only (DTM)

Colors on PPG paint chart (70 colors), RAL paint chart (210 four-digit colors) or pre-approved Custom-Matched colors.

Pre-Approved In-Stock OEM Colors	
• #425 Gray	• #925 Safety Blue
• Alvey Gray	• American Airlines Tan
• BAE Cloud Grey	• BAE P.O. Green
• Bemis Gray	• Bushman Gray
• Bushman Green	• Federal Express Blue
• Flo Gray	• HK Blue
• HK Gray	• Hytrol Beige
• Hytrol Black (Jet Black)	• Hytrol Dark Blue
• Hytrol Gray	• Hytrol Green
• Hytrol White (Brite White)	• Mathews Green
• Mathews Tan	• Rapistan Green
• RPS Blue/Sapphire Blue	• Silver Aluminum (UPS Silver)
• Stearns Sienna Brown	• Stearns Blue

Rust-Oleum 1500 System Speedy Dry Enamels	
• Chrome 1510	• International Red 1565
• Jet Black 1579	• Navy Gray 1586
• Safety Yellow 1545	• Silver Gray 1584
• White 1590	• Yellow (new Cat) 1547

**Federal Color Specs:  
Refer to Factory for Availability**

## 3. Specialty Paint:

### \$600/Conveyor Or Up To 360° Module; Add 3 Days To Lead-Time

• Steel-It Silver (polyurethane)
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Rust-Oleum 9100 Epoxy	
• Black 9179	• Dunes Tan 9171
• Marlin Blue 9122	• Safety Yellow 9144
• Equipment Yellow 9145	• Safety Blue 9125
• Fire Hydrant Red 9165	• Safety Green 9133
• Navy Gray 9186	• Alum/Alumni-NON 9115
• Silver Gray 9182	• Tile Red 9168
• White 9192	

PPG Aquapon Water-Based Epoxy	
• Black 98-2	• Dark Green 98-7
• Gray Primer 98-46	• Light Gray 98-3
• Porcelain White 98-1	• Safety Blue 98-11
• Safety Green 98-8	• Safety Orange 98-12
• Safety Red 98-10	• Safety Yellow 98-13
• Tile Red 98-9	• Vista Green 98-5

## 4. Custom-Matched Paint Color

### \$150 For Custom-Matched Paint Color Formula Air Quick-Dry Enamel Only (DTM)

If the above listed colors are not acceptable, Portec can attempt to color match a customer paint chip. Paint color matching is a difficult, imprecise and highly subjective process. Two colors that match perfectly under daylight may be very different under sodium or mercury lights at an end-user's location. Portec cannot guarantee an exact match. Portec will provide a painted metal paint chip for the customer's approval. If the customer does not approve the paint chip color, Portec will attempt to match a second time. If the customer does not approve the second paint chip, the customer will still be charged for color matching. Portec will not attempt to match the customer's paint chip a third time. Paint colors can vary from one batch to the next and paint tends to fade over time (including paint chips). Portec will not guarantee an exact color match of the painted conveyor. **The \$150.00 charge is only for determining a paint color mixing formula; it does not include painting.** After a paint color formula is approved, the conveyor may be painted using the price for "Semi-Custom Paint Colors". Conveyor lead-times may be affected by the time required for color matching.

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## 5. Customer Supplied/Direct Purchase Paint:

### \$125 Net Adder/Conveyor Or Up To 360° Module

Many customers use a specific paint throughout their facility. We can use a customer-supplied paint and primer if it is compatible with our paint handling and disposal systems. A Material Safety Data Sheet (MSDS) and technical specification sheet listing the primer and solvents used must be received and approved by Portec Manufacturing prior to accepting the order. The quantity of paint required will be determined by Portec Manufacturing after the paint is approved.

- Order will be put on hold if paint is not received 3½ weeks (6½ weeks for Spiral-Lifts) prior to ship date.
- Color match is customer's responsibility (Warranty on color matching is not applicable since customer supplied paint & primer is used or provided by customer's supplier.)
- Special surface preparation, such as sandblasting, may increase the price adder.

### Disclaimers: (To Be Included On Quotations Or Orders)

When making a price quotation or placing an order for a Portec conveyor with a customer supplied/direct purchase paint, the following disclaimers will be on quotations and/or orders:

- Order will be put on hold if paint is not received 3½ weeks (6½ weeks for Spiral-Lifts) prior to ship date.
- Portec will not warranty paint color match.
- Portec will not accept an order without prior approval of the customer supplied/direct purchase paint (quotation only).
- All customer-supplied paint must be shipped freight prepaid.

Call Portec Sales Department for a Receiving control number (CSP#) for the customer to put on the shipping address label to ensure that it is properly received by Portec and routed to their conveyor. Excess paint will be disposed of after shipment of the conveyor. Excess paint may be returned to the customer, but there will be repackaging costs and HAZMAT fees in addition to the freight.

### Note for Sherwin Williams Paint:

Sherwin Williams paint formulas from one store are not reproducible at another Sherwin Williams Store. **Sherwin Williams paint must be provided by the customer.** It will not be direct purchased by Portec.

### Direct Purchase Paint:

Portec may purchase the required paint directly from the customer's paint supplier. The customer will be required to provide the name and telephone number of their paint supplier as well as a specific description of the paint. Portec Customer Service's approval is required before determining the price adder or making a quotation.

## 6. Replacement Parts Orders

Replacement parts orders have many of the same issues as new equipment. We have to have the particular color of paint in stock and it requires extra labor to paint and clean the paint gun. Our list prices include "gray primer only" on bearing plates, chain covers, floor supports, side guards, etc. Bearing prices do not include any paint. If the customer requests that replacement parts be painted, the following price adders should be included (for the entire order):

<b>Standard Colors:</b>	
Small parts (i.e. bearing caps, bearings, bearing plates)	\$30.00 net per order
Large parts: (i.e. side guards, chain covers, floor supports)	\$85.00 net per order
<b>Other Semi-Custom Colors:</b>	
Small parts (i.e. bearing caps, bearings, bearing plates)	\$90.00 net per order
Large parts: (i.e. side guards, chain covers, floor supports)	\$120.00 net per order
<b>Specialty Coatings Or Customer Supplied Paint:</b> Refer to factory	

**Note:** Paint colors normally fade over time. While Portec can provide a freshly painted replacement part, it may not match the paint on an older Portec conveyor.